

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1. (Currently Amended).

A method for processing drawn material (110; 210; 310; 410), especially ~~rod~~ rod-shaped or tube-shaped metal drawn material, ~~in which comprising~~

drawing the drawn material ~~is drawn~~ through a plurality of drawing dies (105, 106; 205, 206; 305, 306; 405, 406) by means of a multi-stage drawing unit (101; 201; 301,; 401) and

the multi-stage drawing unit comprises at least two drawing devices (103, 104; 215, 216; 303, 316; 415, 404) each of which comprises a caterpillar traction device and each arranged after one of ~~the~~ two drawing dies, which each introduce a principal drawing force into the drawn material in order to draw this respectively through the drawing die mounted before the respective drawing device, ~~characterised in that~~ and

continuously supplying the drawn material ~~is continuously supplied~~ to a final production stage (102; 202; 302; 402) after leaving the multi-stage drawing unit.

Claim 2. (Currently Amended).

The method according to claim 1, comprising ~~characterised in~~
~~that~~

supplying the drawn material ~~is supplied~~ to a final
production stage (102; 202; 302; 402) at a temperature above an
ambient temperature.

Claim 3. (Currently Amended).

The method according to claim 2, comprising ~~characterised in~~
~~that~~

supplying the drawn material ~~is supplied~~ to a final
production stage at a temperature above 30 °C. ~~or above 80 °C~~
~~preferably above 100 °C.~~

Claim 4. (Currently Amended).

The method according to claim 1, comprising ~~characterised in~~
~~that~~

conveying the drawn material ~~is conveyed~~ with a principal
velocity vector (111; 211; 311; 411) along a processing section
and the principal velocity vector points continuously from an
intake region (113; 213; 313; 413) of the drawing unit to a run-
out region (114; 214; 314; 414) of the final production stage.

Claim 5. (Currently Amended).

A drawn material production installation comprising
a multi-stage drawing unit (101; 201; 301,; 401) in which
the multi-stage drawing unit comprises at least two drawing
devices (103, 104; 215, 216; 309, 316; 415, 404) each of which
comprises a caterpillar traction device and each arranged after a
drawing die and comprising a final production stage (102),
~~characterised in that~~

and wherein an outlet (108; 208; 308; 408) of the drawing
unit is arranged with respect to an inlet (109; 209; 309; 409) of
the final production stage such that drawn material passes
directly from the drawing unit outlet to the final production
stage inlet.

Claim 6. (Currently Amended).

The drawn material production installation according to
claim 5, ~~characterised in that~~

wherein the final production stage has at least one
straightening device (317) and/or at least one separating device
(107).

Claim 7. (Currently Amended).

The drawn material production installation according to
claim 5, ~~characterised in that~~

wherein the final production stage has at least one rewinding device and/or at least one winding device (217).

Claim 8. (New).

The method according to claim 3,
wherein the drawn material is supplied to a final production stage at a temperature above 80°C.

Claim 9. (New).

The method according to claim 3,
wherein the drawn material is supplied to a final production stage at a temperature above 100°C.